



GARAGE SIDE SLIDER

INSTALLATION INSTRUCTIONS

OUTSIDE MOUNT AND INSIDE MOUNT (REVERSE) UNITS

Note: Some units are too large to ship assembled and will be sent “knock down” (KD) for field assembly.

Inside Mount KD Units: Using the provided pop rivets, assemble main frame before beginning installation. Apply sealant along the seam where the jamb and sill meet; repeat for the opposite bottom corner.

Outside Mount KD Units: Using the provided screws, assemble the main frame before beginning installation. Place one of the provided gaskets at the connection between the jamb and sill; repeat for opposite bottom corner.

Step 1: Dry fit assembled unit into opening to ensure proper fit and operation before applying any sealant. **To dry fit KD units,** place the individual head, sill and jamb parts in opening to ensure proper fit before assembling. Once proper fit of KD parts is confirmed, assemble the main frame before proceeding to the next step. When attaching the sill, it is important to ensure the weep drains are facing the outside.

Step 2: Remove assembled unit, or KD parts, from opening and caulk the outside perimeter of opening and along the joint where the horizontal member meets the vertical upright post with the appropriate, approved sealant. “Floating” the sill is typical in areas that are highly exposed to rain; this allows for drainage under the sill to the outside. In areas less exposed to rain or when vinyl glazed vents are being used, sealant under the sill is optional.

Step 3: Remove vents from assembled unit before placing frame back into opening. Center and square the unit in the opening and fasten one of the top corners, through the front flange, to the substrate. Level the unit and fasten the opposite bottom corner through the front flange of the jamb. Follow the same procedure for the remaining corners ensuring the center of the sill is level with both corners.

Important: Maintaining plumb, level, and square during installation is essential to the proper operation of the unit.

Step 4: Replace the vents and lock in place. Square main jamb and install a screw in the center. Follow the same procedure for the opposite jamb. Install the remaining jamb fasteners no farther than 18” apart. **Note:** Jamb screw holes are not pre-punched to allow installer to align screws with adjacent units.

Step 5: Install the remaining head fasteners in the pre-punch installation holes.

Step 6: Butt the threshold up to the face of the sill and fasten it to the substrate; be sure to counter sink the head of the fastener (**Illustration A**).

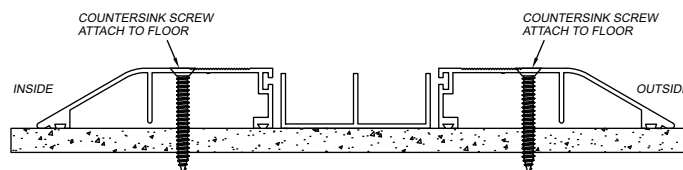


Illustration A

Step 7: Close vents and insure all locks operate and close correctly. **Note:** Surfaces in which the sill sets may have dips or rises; move latches up or down to accommodate slabs surfaces that are not completely flat.