



# HORIZONTAL SIDE SLIDER

## INSTALLATION INSTRUCTIONS

### OUTSIDE MOUNT AND INSIDE MOUNT

**Outside Mount:** Is designed to fit tight within the opening from the outside with no interior trim. The space between the main frame and the substrate framing is to be dressed out with a thin bead of sealant after installation.

**Inside Mount:** Is designed to fit easily into the opening from the inside of an enclosed screen room. The exterior space between the substrate and main frame of the unit is to be sealed for a good weather resistant barrier.

**Note:** Some units are too large to ship assembled and will be sent “knock down” (KD) for field assembly.

**Inside Mount KD Units:** Using the provided pop rivets, assemble main frame before beginning installation. Apply sealant along the seam where the jamb and sill meet; repeat for the opposite bottom corner.

**Outside Mount KD Units:** Using the provided screws, assemble the main frame before beginning installation. Place one of the provided gaskets at the connection between the jamb and sill; repeat for opposite bottom corner.

**Step 1:** Dry fit assembled unit into opening to ensure proper fit and operation before applying any sealant.

**Step 2:** Remove unit from opening and caulk the outside perimeter of opening and along the joint where the horizontal member meets the vertical upright post with the appropriate, approved sealant.

**Step 3:** Remove vents before placing frame back into opening. Center and square the unit in the opening and fasten one of the top corners, through the front flange, to the substrate. Level the unit and fasten the opposite bottom corner. Follow the same procedure for the opposite corners ensuring the center of the sill is level with both corners. Install screw in the center of the sill to maintain level.

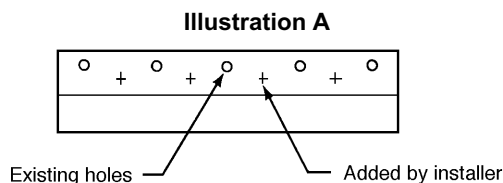
**Important:** Maintaining plumb, level, and square during installation is essential to the proper operation of the unit.

**Step 4:** Replace the vents and lock in place. Square main jamb and install a screw in the center. Follow the same procedure for the opposite jamb. Install the remaining jamb fasteners no farther than 18” apart. Note: Jamb screw holes are not pre-punched to allow installer to align screws with adjacent units.

**Step 5:** Install the remaining head and sill fasteners in the pre-punch installation holes.

**INSIDE MOUNT “REVERSE” UNITS:** An additional row of fasteners is required at the head and sill (**Illustration A**) to prevent the frame from twisting and the vents from blowing out (**Illustration B**).

**Step 6: Outside Mount Units with Screen Rolled-in:** These units are shipped with excess screen around the edges. After the unit is installed, stretch the screen and trim the excess. This will ensure the screen is taught and straight.



**Illustration B**

